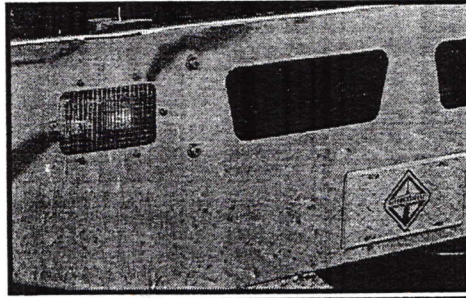


INTERNATIONAL CXT FRONT BUMPER

INT 2004

Bolt Pack Provided

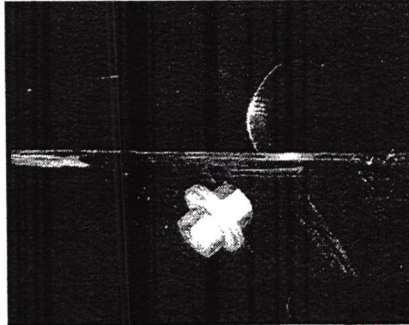
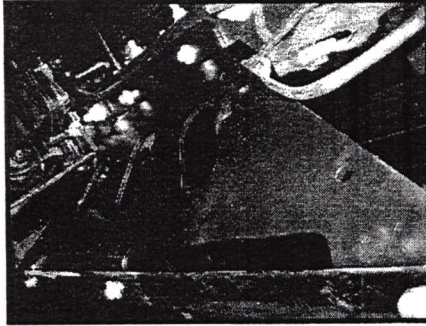
- (13) 3/8 x 1" Hex Head bolts
- (16) 3/8" Flat Washers
- (13) 3/8" Lock Washers
- (9) 3/8" Nuts



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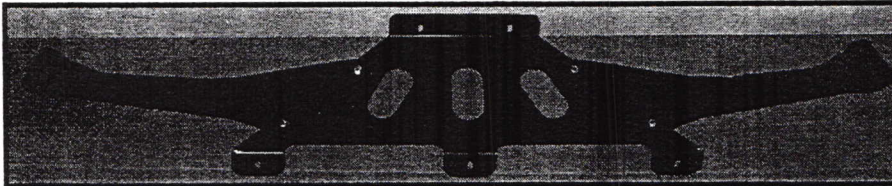
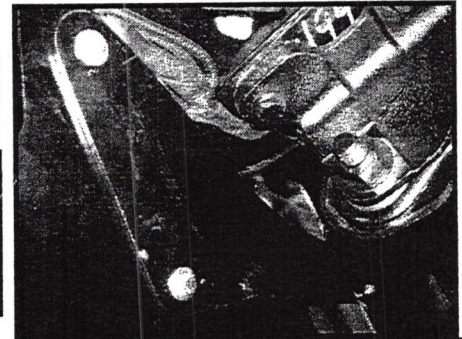
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Step 1. Hand tighten the four factory nuts and torx bolts with the bumper in the proper position to the frame.



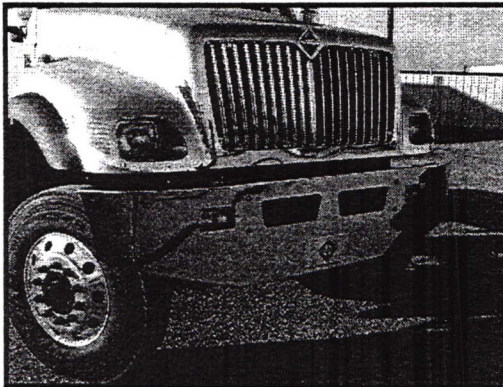
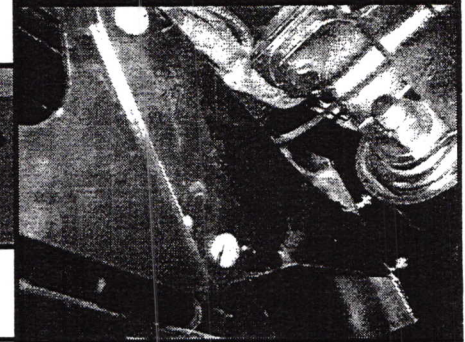
Step 2. Mount the middle brace from the frame to the bumper using the bolts provided. Note: On the bottom of the bumper be sure to install the bolts with flat washers against the bumper to protect the chrome.

Note: Do not over-tighten



Step 3. Mount the outer braces, from the middle brace to the bumper.

Step 4. Tighten all the bolts in the braces and frame.



Step 5. Finish tightening the factory Torx bolts to the frame.

Note: Do not over-tighten

Disclaimer: Over-tightening of bolts past factory torque rating of 60 lbs-ft could crack the chrome and void the warranty.

**If you have any questions or comments
please call,
1-800-365-2732**

MIH Industries product warranty is for one year against defects in materials or workmanship when installed and used properly. All mounting brackets and bolts should be inspected each time the vehicle is serviced. Any alterations to the product (unless approved by MIH Industries) voids this warranty. Keep your bumper looking new by cleaning & waxing it regularly with chrome polish.